## DRY LUBRICANT KE



Product attrib	oute:								
Main component:	Ca-soap	☐ Ca	a-Na-soap ✓	Na-soap	Na-K-soap	K-soap			
	synthetic						BORAX	TiO	
Form:	powder	<b>✓</b>					FREE	FREE	
Colour:	white		yellow 🗆	beige 🗆	grey	green	brown ✓	black	
Fat content:	low		medium 🗹	high $\square$					
Softening point:	1	75 °C							
Decomposition po	oint: app. 2	24 °C							
Solubility:	hardly solu	ble 🗆	partia	lly soluble 🗹	soluble				
Available grain:	fin	est 🗆	fine 🗆	medium $\square$	coarse 🛚	dust free			
Application:									
Wire:	low car	rbon 🗹	medium carbon	ı ✓ high c	arbon 🗆 stai	nless steel	non-f	errous metal	
Pre - Treatment:	mech. desc	aled 🗹	acid cleaned	l ✓ lime c	oated 🗹 bo	erax coated $\Box$	coated 🗹	soap coated $\Box$	
	phosph	ated $\square$	annealed	d □ copper i	plated $\square$	galvanized $\Box$	brass plated $\Box$		
Dies:	all	dies 🗹	1-3	s lollowing	g dies 🗆	rolling			
Pressure dies possible:									
Surface:	possible chrome	plated	bright	clea	ın 🗸	dull 🗆	heavy covered $\Box$	black	
Packaging:	Packaging:		Protect against humidity, store dry!						
Paperbag:		25	kg						
Steel drum:		160	kg						

## **Typical Application:**

nail wire, For carbon wire up to 5 passes, good clean surface after treatment, also inline coppering possible.

## Remarks:

Although Calcium is present, the cleanability is possible with an inline system . Good cleanability also with an inline process. Also for drawing machines with poor cooling. Good weldability after drawing.



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Klüber Lubrication GmbH / Prinzenstr. 46 - 50 / 58332 Schwelm / Germany / Phone +49 2336/919-100 / Fax +49 2336/919-120 / info@traxit.com

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These changes may affect the function of a component. We recommend contacting us to discuss your specific application. If possible we will be pleased to provide a sample for testing on request. Traxit products are continually improved.

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01.10.2020

**Revision Date:** 

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