

DRY LUBRICANT

DS 608



Product attribute:

Main component:	Ca-soap ☒	Ca-Na-soap ☐	Na-soap ☐	Na-K-soap ☐	K-soap ☐		
	synthetic ☐						
Form:	powder ☒						
Colour:	white ☐	yellow ☐	beige ☒	grey ☐	green ☐	brown ☐	black ☐
Fat content:	low ☒	medium ☐	high ☐				
Softening point:	160 °C						
Decomposition point:	app. 225 °C						
Solubility:	hardly soluble ☒	partially soluble ☐	soluble ☐				
Available grain:	finest ☐	fine ☒	medium ☒	coarse ☒	dust free ☐		



Application:

Wire:	low carbon ☒	medium carbon ☐	high carbon ☐	stainless steel ☐	non-ferrous metal ☐	
Pre - Treatment:	mech. descaled ☒	acid cleaned ☐	lime coated ☐	borax coated ☐	coated ☐	soap coated ☐
	phosphated ☐	annealed ☐	copper plated ☐	galvanized ☐	brass plated ☐	
Dies:	all dies ☐	1-3 ☒	following dies ☐	rolling ☒		
Pressure dies possible:	☐					
Surface:	possible chrome plated ☐	bright ☐	clean ☒	dull ☐	heavy covered ☐	black ☐

Packaging:

Paperbag:	25 kg
Steel drum:	180 kg

Protect against humidity, store dry!

Typical Application:

for welded mesh up to 3 passes, for rolling of welded mesh with cassettes,

Remarks:

Good weldability after drawing. Clean surface after drawing - low residual

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**Klüber Lubrication GmbH / Prinzenstr. 46 - 50 / 58332 Schwelm / Germany /
Phone +49 2336/919-100 / Fax +49 2336/919-120 / info@traxit.com**

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