Coating ZEL 760 AB



Product attribute	:								
Main component:	Sulfate	✓	Borate 🗸	Calcium	Phosph	nate 🗆	Polymer	Silikate	Boronfree
Form:	powder	•	paste 🗆	liquid 🗆					
Colour:	clear		white	beige 🖸	browi	nish 🗆			
Solubility (80 °C):	solu	ıble							
Density:	10 % (80 °	C): 1,04	19 g/ml	20 % (80 °C)	: 1,129 g/	/ml			
pH-value (10 %):	10	- 10,5							
Application:									
Wire	low ca	rbon 🗹	medium carl	oon 🗹 high	carbon 🗹	stainles	s steel 🗹	non-fe	rrous metal
Pre - Tretment:	mech. desc	aled 🗹	acid clear	ned 🗆 ar	nnealed 🗹	phosp	hated copp	er plated \square	galvanized \Box
Usage:		Inli	ne conc.:	<u>15 - 23 %</u>		p	revious waterrin	sing necessa	ıry 🗆
			stirring n	ecessary	Yes 🗹	No 🗆			
		Bat	th conc.:						
			stirring n	ecessary	Yes□	No			
Bath temp. Rest:	40 °C								
Bath temp. usage:	80 - 95 °C								
Start up:	Put warm w	ater first	and add coat	ing while stirri	ng				
Packaging:				Pr	otect agains	st humidity	, store dry!		
Paperbag:		25 kg							
Steel drum:		200 kg							
PVC drum:									

Typical Application:

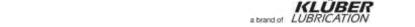
spring wire, welding wire, cold heading quality wire,

14.09.2023

Remarks:

Revision Date:

Coating for subsequent coppering application. Rough surface giving a good pick up of lubricants. Multi pass drawing machine with high speed. Very good solubility and wide range of applications.



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The data in this document is based on our general experience and knowledge at the time of publication and is intended to give information of possible applications to a reader with technical experience. It constitutes neither an assurance of product properties nor does it release the user from the obligation of performing preliminary field tests with the product selected for a specific application. All data are guide values which depend on the lubricant's composition, the intended use and the application method. The technical values of lubricants change depending on the mechanical, dynamical, chemical and thermal loads, time and pressure.

These changes may affect the function of a component. We recommend contacting us to discuss your specific application. If possible we will be pleased to provide a sample for testing on request. Traxit products are continually improved.

Therefore, Klüber Lubrication GmbH reserves the right to change all the technical data in this document at any time without notice.

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