DRY LUBRICANT

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Main component:	Ca-soap 🗹	Ca-Na-soap 🗌 🛛 Na	a-soap 🗌 🛛 Na-K-so	oap 🗌 🛛 K-soap 🗆		
	synthetic					BORAX
Form:	powder 🗹					FREE
Colour:	white 🗹	yellow 🗌	beige 🗌 g	rey 🗌 🦳 green 🗌	brown	black
Fat content:	low	medium 🗹	high 🗌			
Softening point:	190 °C					
Decomposition po	int: app. 231 °C					
Solubility:	hardly soluble 🗹	partially s	oluble 🗌 🛛 solu	ble 🗌		
Available grain:	finest	fine 🗌 🛛 m	edium 🗹 🛛 coa	rse 🗌 🛛 dust free 🗌		
Application:						
Wire:	low carbon 🕨	Medium carbon	high carbon 🗹	stainless steel 🗹	non-fe	errous metal
Pre - Treatment:	mech. descaled 🕨	acid cleaned 🗸	lime coated \Box	borax coated 🗹	coated 🗸	soap coated \Box
	phosphated	annealed 🗌	copper plated \Box	galvanized 🗹	brass plated \Box	
Dies:	all dies 🗹	1-3 🗹	following dies	rolling 🗌		
Pressure dies pos	sible:	•				
Surface:	oossible chrome plate	d 🗌 bright 🗌	clean 🗌	dull 🗹 h	neavy covered	black

Packaging:	Protect against humidity, store dry!				
Paperbag:	25 kg				
Steel drum:	170 kg				

Typical Application:

for mecanical descaled welding wire. multi drafts before wet drawing bath,

Remarks:

Uniformly coated surface with good adherence of the lubricant. Also for drawing machines with poor cooling.



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These changes may affect the function of a component. We recommend contacting us to discuss your specific application. If possible we will be pleased to provide a sample for testing on request. Traxit products are continually improved.

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