DRY LUBRICANT

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Main component:	Ca-soap 🗹 🛛	a-Na-soap 🗌 🛛 Na	-soap 🗌 🛛 Na-K-so	ap 🗌 K-soap 🗌]
	synthetic				BODAY
Form:	powder 🗹				BORAX
Colour:	white	yellow 🗌	beige g	rey 🗌 🛛 green 🗌	brown 🗹 🛛 black
Fat content:	low 🗌	medium 🗹	high 🗌		
Softening point:	190 °C				
Decomposition po	oint: app. 239 °C				
Solubility:	hardly soluble 🗹	partially s	oluble 🗌 🛛 solu	ble 🗌	
Available grain:	finest 🗌	fine 🗌 🛛 me	edium 🗹 coa	rse 🗹 🛛 dust free 🗌	
Application:					
Wire:	low carbon 🗹	medium carbon 🗹	high carbon 🗌	stainless steel	non-ferrous metal
Pre - Treatment:	mech. descaled 🗹	acid cleaned \Box	lime coated \Box	borax coated 🗹	coated 🗹 soap coated
	phosphated	annealed \Box	copper plated \Box	galvanized 🗌	brass plated \Box
Dies:	all dies 🗹	1-3 🗹	following dies	rolling 🗌	
Pressure dies pos	sible:				
Surface:	possible chrome plated	bright	clean 🗌	dull 🗌 h	neavy covered 🗹 🛛 black

Packaging:	Protect against humidity, store dry!
Paperbag:	25 kg
Steel drum:	180 kg

Typical Application:

For all pre-drawing wire up to 1.5 mm. for medium and high carbon wire up to 3 passes, possibly in combination with Sodium/Calcium soaps. for mechanically descaled carbon wire up to 8 passes, for mechanically descaled carbon wire up to 8 passes, maximum speed 16 m/s,

Remarks:

Also for drawing machines with poor cooling. High coating of the wire surface.





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These changes may affect the function of a component. We recommend contacting us to discuss your specific application. If possible we will be pleased to provide a sample for testing on request. Traxit products are continually improved.

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