## DRY LUBRICANT 2889



Product attrib	oute:								
Main component:	Ca-soap	□ c	a-Na-soap ✓	Na-soap	Na-K-soa	p 🗆 K-soap			
	synthetic						BORAX	TiO	
Form:	powder	✓					FREE	FREE	
Colour:	white		yellow 🗹	beige 🗆	gre	y $\square$ green	□ brown □	black	
Fat content:	low		medium $\square$	high 🗹					
Softening point:	1:	25 °C							
Decomposition p	oint: app. 2	32 °C							
Solubility:	hardly solu	ble 🗆	partial	ly soluble 🗹	solubl	e $\square$			
Available grain:	fin	est $\square$	fine 🗹	medium $\square$	coars	e 🗌 dust free			
Application:									
Wire:	low car	bon 🗹	medium carbon	✓ high o	carbon 🗆 🧯	stainless steel 🛚	non-f	errous metal	
Pre - Treatment:	mech. desc	aled $\square$	acid cleaned	☐ lime o	coated 🗸	borax coated	coated ✓	soap coated ✓	
	phosph	ated 🗹	annealed	<b>✓</b> copper	plated	galvanized	$\Box$ brass plated $\Box$		
Dies:	all	dies 🗹	1-3	followin	g dies 🗆	rolling			
Pressure dies pos	ssible:	<b>✓</b>							
Surface:	possible chrome	plated	✓ bright	✓ clea	an 🗆	dull	heavy covered	black	
Packaging:			Protect against humidity, store dry!						
Paperbag:		25	kg						
Steel drum:		140	kg						

## Typical Application:

different special alloys, for cold heading wire after annealing, sodium- / calcium soap for non -ferrous and alloy steel wire,

## Remarks:

Uniformly clean surface with good adherence of the lubricant. Good cleanability also with an inline process. Clean surface after drawing low residual



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These changes may affect the function of a component. We recommend contacting us to discuss your specific application. If possible we will be pleased to provide a sample for testing on request. Traxit products are continually improved.

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